Chromium

- **Discovered**: In 1797 by L.N. Vauquelin as its oxide. He isolated it in 1798 by charcoal reduction of the oxide.
- Name: From the Greek word *chroma*, meaning "color," because of the variety of colors its compounds display.
- **Occurrence**: Moderate abundance. Its only important mineral is chromite ($FeCr_2O_4$) which is found principally in southern Africa (96% of known reserves), nations of the former USSR, and the Philippines.

Isolation: FeCr₂O₄ + O₂ + alkali \longrightarrow Na₂Cr₂O₄ + ... Na₂Cr₂O₄ + H₂O \longrightarrow Na₂Cr₂O₇ (need to balance) Na₂Cr₂O₇ + 2 C \longrightarrow Cr₂O₃ + Na₂CO₃ + CO Cr₂O₃ + 2 Al \longrightarrow Al₂O₃ + 2 Cr

Natural Isotopes: ⁵⁰Cr (4.3%) ⁵²Cr (83.8%) ⁵³Cr (9.6%) ⁵⁴Cr (2.4%)

Cost of 1 gram, 1 mole: \$0.15, \$7.66

Physical and	Shiny and silvery in color	
Chemical	Soft and brittle	
Properties:	High melting and boiling points	
	Oxidation states from -2 to +6 are known	
	Most stable oxidation state is $+3$	
	Corrosion resistant	
Reactions:	Cr^{3+} forms thousands of complex ions that for the most part are 6-coordinate. e.g. $Cr^{3+} + 6 H_2O \longrightarrow Cr(H_2O)_6^{3+}$ The chromates and dichromates are important oxidizing agents. The half-reaction for dichromate oxidation is: $Cr_2O_7^{2-} + 14 H^+ + 6 e^- \longrightarrow 2 Cr^{3+} + 7 H_2O$	

Uses: Production of non-ferrous alloys Ornamental plating Green colored glass

Note: Compounds of Cr(VI) are known to be both toxic and potent carcinogens.

<u>Cobalt</u>

- **Discovered**: First isolated by G. Brandt in 1735. It was identified as an element in 1780 by T.O. Bergman.
- **Name**: From the German word *kobold* for "goblin" or "evil spirit." Several of the cobalt ores contain arsenic (*vide infra*) and the processing of them led to the formation of highly toxic, gaseous As_4O_6 . The miners attributed this to evil spirits. Cobalt is also extremely similar to the Greek word *cobalos*, meaning "mine" but no connection is believed to exist between the two.
- **Occurrence**: Moderate abundance. Over 200 minerals are known to contain cobalt. Important ones are: smaltite ($CoAs_4$), cobaltite (CoAsS), and linnaeite (Co_3S_4). These minerals almost always occur with nickel ores and frequently with copper, silver, and lead ores. Found in Africa and Canada, small reserves also exist in Australia and nations of the former USSR.
- **Isolation**: Usually obtained as a by-product of iron or nickel production. The general ore is roasted to give a mixture of metals and oxides. Leaching with H_2SO_4 removes Cu and puts Fe and Co in solution. The iron is precipitated with lime and cobalt with NaOCl. $2 \text{ Co}^{2+} + \text{ OCl}^- + 4 \text{ OH}^- + \text{H}_2\text{ O} \longrightarrow 2 \text{ Co}(\text{OH})_3 + \text{Cl}^-$

Natural Isotopes: ⁵⁹Co (100%)

Cost of 1 gram, 1 mole: \$0.36, \$21.45

Physical and	Lustrous with a bluish, silvery color
Chemical	Hard and brittle
Properties:	2 allotropes
	Ferromagnetic
	Much less reactive than iron
	Dissolves slowly in dilute mineral acids giving Co(II) in solution
	Reacts, when heated, with halogens, B, C, P, As, S and O.
	No binary Co hydride or nitride is known
	Stable oxidation states range from -1 to +5 with +2 and +3 most common

Reactions: Like chromium, cobalt has an extensive coordination chemistry for the +3 oxidation state. $Co(H_2O)_6^{3+} + 6 NH_3 \xrightarrow{\Delta} Co(NH_3)_6^{3+} + 6 H_2O$ $Co + X_2 \xrightarrow{\Delta} CoX_2 (X = Cl \text{ or } Br)$

 $2 \operatorname{Co} + \operatorname{O}_2 \xrightarrow{\hspace{1cm} \land \hspace{1cm}} 2 \operatorname{CoO} \xrightarrow{\hspace{1cm} 650 \hspace{1cm} C^{\circ}} \operatorname{Co}_3 \operatorname{O}_4$

Uses: In blue pigments, dyes, and glasses

Co compounds are used as catalysts in hydrogenation, dehydrogenation, and hydroformylation reactions

High temperature alloys (30%)

Magnetic alloys (20%)

Electroplating (because of its inertness)

 60 Co is used as a γ -ray source

Vitamin B₁₂ is an organic molecule containing a Co(III) as an octahedral complex

Copper

Discovered: It has probably been in use since 5000 B.C.

- Name: Both the name "copper" and *cuprum* (Latin) are derived from *aes cyprium* because the Romans first obtained their copper from the island of Cyprus.
- **Occurrence**: It is found in moderate abundance. Some is found in elemental form. The principle copper containing minerals are chalcopyrite (CuFeS₂, *ca.* 50% of all copper deposits), chalcopyrite (Cu₂S), cuprite (Cu₂O), and malachite (Cu₂CO₃(OH)₂). Large deposits of these ores are found in North and South America, Africa, and nations of the former USSR.
- **Isolation**: Most copper comes from the extraction of low grade (*ca.* ½ %) copper ores. After initial extraction cuprous sulfide is converted into copper by the following series of reactions that occur at 1400 °C:

 $2 \operatorname{Cu}_2 S + 3 \operatorname{O}_2 \xrightarrow{\wedge} 2 \operatorname{Cu}_2 O + 2 \operatorname{SO}_2$ $2 \operatorname{Cu}_2 O + \operatorname{Cu}_2 S \xrightarrow{\wedge} 6 \operatorname{Cu} + \operatorname{SO}_2$

Natural Isotopes: ⁶³Cu (69.1%) ⁶⁵Cu (30.9%)

Cost of 1 gram, 1 mole: \$0.05, \$3.00

Physical and	Reddish color	
Chemical	Good electrical (2 nd only to silver) and thermal conductor	
Properties:	Soft and ductile	
Relatively low oxidation potentials (to $+1$ and $+2$)		
Fairly resistant to air oxidation because the oxide adheres strongly to the		
Forms numerous alloys		
	Reacts with halogens and oxygen and sulfur at high temperatures	
	Stable oxidation states range from +1 to +4 with +1 and +2 most stable	

Reactions: $2 \text{ Cu} + \text{O}_2 \longrightarrow 2 \text{ CuO}$ (e.g. corrosion of copper such as on pennies) $\text{Cu} + \text{Sn} \xrightarrow{\Lambda} \text{bronze}$ $\text{Cu} + \text{Zn} \xrightarrow{\Lambda} \text{brass}$

Uses: Coinage (in the USA, new pennies contain 2.5% Cu while, "silver" coins contain a majority of copper)
Production of brass and bronze alloys
Electrical conductance applications
Copper sulfate is used as an agricultural poison
Some shellfish use copper complexes in their oxygen transport systems

<u>Iron</u>

Discovered: Known since prehistoric times. Iron beads from around 4000 B.C. are known.

- Name: Derived from an Anglo-Saxon word, *iren*, which means "holy metal," so named (from what I can tell) because it was used to make swords for the Crusades. *Fe*, the atomic symbol, is derived from the Latin word *ferrum* which is probably derived from an unknown Hebrew or Arabic word.
- **Occurrence**: It is the Earth's second most abundant element in the crust and the most abundant element in the core. Common minerals include haematite (Fe₂O₃), magnetite (Fe₂O₄), limonite (\sim 2Fe₂O₃•3H₂O), siderite (FeCO₃), and pyrite (FeS₂, "fool's gold"). It is common throughout the universe because one of its isotopes, ⁵⁶Fe, is the most stable nucleus and is produced in significant amounts when stars explode.
- **Isolation**: Iron was first smelted around 3000 B.C. in the Hittite empire. The iron ore is converted into iron by the following reactions:

 $3 \operatorname{Fe}_{2}O_{3} + \operatorname{CO} \xrightarrow{\Lambda} 2 \operatorname{Fe}_{3}O_{4} + \operatorname{CO}_{2}$ $\operatorname{Fe}_{3}O_{4} + \operatorname{CO} \xrightarrow{\Lambda} 3 \operatorname{"FeO"} + \operatorname{CO}_{2}$ $C + \operatorname{CO}_{2} \xrightarrow{\Lambda} 2 \operatorname{CO}$ $\operatorname{"FeO"} + \operatorname{CO} \xrightarrow{\Lambda} \operatorname{Fe} + \operatorname{CO}_{2}$

Natural Isotopes: ⁵⁴Fe (5.8%) ⁵⁶Fe (91.7%) ⁵⁷Fe (2.2%) ⁵⁸Fe (0.3%)

Cost of 1 gram, 1 mole: \$0.06, \$3.14

Physical and	Silvery in color with a lustrous finish	
Chemical	Relatively hard and brittle	
Properties:	erties: Ferromagnetic to 768 °C	
	Comparatively reactive	
	Soluble (as Fe ²⁺ in dilute mineral acids)	
	Strong oxidizing acids passivate iron (through formation of an oxide coating)	
	Oxidation states range from -2 to $+6$ with $+2$ and $+3$ the most common	
	Pyrophoric when finely divided	

Reactions: 4 Fe + 3 O₂ \longrightarrow 2 Fe₂O₃ (rust) Fe + X₂ \longrightarrow FeX₂ (X = Br or I) or FeX₃ (X = F or Cl) Fe + 5 CO $\xrightarrow{200^{\circ}C}_{\text{high P}}$ Fe(CO)_{5 (l)}

Uses: Steel (700 million tons annually worldwide in 1984) Active site in Hemoglobin

Manganese

- **Discovered**: In 1774 C.W. Scheele recognized a new element in the mineral pyrolusite (MnO₂). J.G. Gahn heated it with charcoal and oil to yield metallic manganese.
- Name: Derived from the Latin word *magnes* meaning "magnet" for the magnetic properties of pyrolusite.
- **Occurrence**: It is moderately abundant. It occurs in over 300 minerals of which about a dozen are important, e.g. pyrolusite (MnO_2), hausmannite (Mn_3O_4), rhodochrosite ($MnCO_3$) all are found in nations of the former USSR, Gabon, South Africa, Brazil, Australia, India, and China.
- Isolation: a) Electrolysis of aqueous MnSO₄ solutions
 - b) $3 \text{ MnO}_2 + 4 \text{ Al} \longrightarrow 3 \text{ Mn} + 2 \text{ Al}_2\text{O}_3$
 - c) Mn used in steel alloys comes from the *in situ* reduction of MnO_2 in a blast furnace.

Natural Isotopes: ⁵⁵Mn (100%)

Cost of 1 gram, 1 mole: \$0.07, \$4.01

Physical and	l and Gray to white color	
Chemical	Hard and very brittle	
Properties:	Comparatively electropositive	
_	Physical properties are similar to iron	
	Oxidation states range from -3 to $+7$ with high-spin, $+2$ most stable	
	Relatively active	
	i) Dissolves in dilute, non-oxidizing acids (Mn^{2+})	
ii) Burns in O_2 when finely divided		
	iii) Slowly reacts with cold water	
iv) Reacts with many non-metals at elevated temperatures		
	Pure metal exists in 4 allotropic forms	
Reactions :	$Mn + 2 H^+ \longrightarrow Mn^{2+}$	
	$3 \text{ Mn} + 2 \text{ O}_2 \longrightarrow \text{ Mn}_3 \text{ O}_4$ (note that manganese is in 2 different oxidation states	
	in this compound)	
	$2 \operatorname{Mn}(OH)_2 + O_2 \longrightarrow 2 \operatorname{Mn}O_2 + 2 \operatorname{H}_2O$	
	$2 \text{ Mn}^{2+} + 5 \text{ H}_2\text{O}_2 \longrightarrow \text{MnO}_4^- + 6 \text{ H}^+ + 2 \text{ H}_2\text{O}$	
]	Note the variety of oxidation states shown above.	
Uses: Steel a	alloys (<i>ca.</i> 95%)	
	nt ($KMnO_4$)	
	ell batteries (MnO ₂)	

Colorizing agent in glass, bricks (MnO₂), and the gemstone amethyst (Mn²⁺)

<u>Nickel</u>

Discovered: In 1751 A.F. Cronstedt first isolated and named nickel.

- **Name**: NiAs ore resembles Cu_2O (which was a desired mineral). Saxon miners attributed their inability to extract copper from it to the work of the devil (Old Nick's copper).
- **Occurrence**: It is moderately abundant. Important ores: garnierite $(Ni,Mg)_6$, nickeliferrous limonite $(Fe,Ni)O(OH)_6 \cdot nH_2O$, pentlandite $(Ni,Fe)_9S_8$. The most important deposit in Canada.

Isolation: Very complicated. This one is not required.

Cost of 1 gram, 1 mole: \$0.12, \$6.75

Natural Isotopes: ⁵⁸Ni (68.3%) ⁶⁰Ni (26.1%) ⁶¹Ni (1.1%) ⁶²Ni (3.6%) ⁶⁴Ni (0.9%)

Physical and	Silvery, white in color
Chemical	Hard
Properties:	Ferromagnetic
Does not corrode at room temperature	
	Reacts with some non-metals, steam
	Soluble in dilute mineral acids
	Oxidation states from -1 to +4 with +2 most common
	High electrical and thermal conductivities
	Finely divided metal burns in air
	Atomic mass is smaller than that of the preceding element (Co) (58.7 amu vs. 58.9 amu)
	Nickel complexes tend to be either 4 coordinate tetrahedral complexes or 6 coordinate octahedral complexes.

Reactions: Ni + 4 CO $\xrightarrow{50^{\circ}C}$ Ni(CO)₄ (a liquid at RT, very toxic) [Ni(H₂O)₆]Cl₂ + 6 NH₃ \longrightarrow [Ni(NH₃)₆]Cl₂ + 6 H₂O

Uses: Monel alloy (very corrosion resistant) Nichrome alloy (very low temperature coefficient of electrical resistance) Invar alloy (very small coefficient of expansion) Catalyst for the hydrogenation of unsaturated vegetable oils Storage batteries Coinage Alloy in alnico magnets (aluminum-nickel-cobalt alloy, get it?) Nickel steel Colors glass green

<u>Scandium</u>

Discovered: Oxide first isolated in 1879 by L.F. Nilsen. Pure element was first isolated in 1937 from the electrolysis of a mixture of KCl/NaCl/ScCl₃, at 700 °C by Fischer, Brunger, and Grieneisen.

Name: From the oxide, Sc_2O_3 , called *scandia* for the location of the ore.

Occurrence: Rare element and widely distributed. It's only rich mineral is thortveitite $(Sc_2Si_2O_7)$ which is found in Norway.

Isolation: As a by-product of uranium processing (contains *ca*. 0.02% Sc_2O_3)

Cost of 1 gram, 1 mole: \$164, \$7,350

Natural Isotopes: ⁵⁵Sc (100%)

Physical and	Soft, silvery white metal
Chemical	Moderately electropositive
Properties:	Unexpectedly high melting and boiling points (compared to calcium)
	Reacts with most non-metals at elevated temperatures
	Only chemically important oxidation state is $+3$
	Complexing properties similar to aluminum
	Chemistry anomalous compared to the other transition metals. Its chemistry is
	closer to that of the main group metals.

Reactions: $4 \operatorname{Sc} + 3 \operatorname{O}_2 \longrightarrow 2 \operatorname{Sc}_2 \operatorname{O}_3$ $2 \operatorname{Sc} + 3 \operatorname{F}_2 \longrightarrow 2 \operatorname{ScF}_3$ $\operatorname{ScF}_3 + 3 \operatorname{NaF} \longrightarrow \operatorname{Na}_3[\operatorname{ScF}_6]$

Uses: The oxide is used in the production of high intensity lights

<u>Titanium</u>

Discovered: By William Gregor of England in 1791 in TiO₂. First isolated by J.J. Berzelius in 1825, but not made pure until 1910 by Mathew Hunter.

- **Name**: Named by a German chemist, M.H. Klaproth, in 1795 after the *Titans*, people of Greek mythology that were children of Heaven and Earth, condemned to live amongst the hidden fires of the earth.
- **Occurrence**: It is abundant. Two most significant minerals are ilmenite (Canada, U.S., Australia, Scandinavia, Malaysia) and rutile (Australia).

Isolation: This method was developed by Wilhelm Kroll in 1932 in Luxemburg.

2 FeTiO₃ + 7 Cl₂ + 6 C \longrightarrow 2 TiCl₄ + 2 FeCl₃ + 6 CO TiCl₄ + 2 Mg \longrightarrow Ti + 2 MgCl₂

Cost of 1 gram, 1 mole: \$0.21, \$9.96

Natural Isotopes: ⁴⁶Ti (7.9%) ⁴⁷Ti (7.3%) ⁴⁸Ti (73.9%) ⁴⁹Ti (5.5%) ⁵⁰Ti (5.3%)

Physical and	Lustrous, silvery metal	
Chemical	High melting and boiling points	
Properties:	Not especially good conductor relative to other metals	
	Low density	
	Very resistant to corrosion	
	Relatively unreactive at normal temperatures	
	Oxidation states range from -1 to +4, except -1. +4 is the most significant	
	Burns in N ₂ at high temperatures	
	Very resistant to corrosion Relatively unreactive at normal temperatures Oxidation states range from -1 to +4, except -1. +4 is the most significant	

React	ions:	$Ti + 2 Cl_2 \longrightarrow TiCl_4 (mp = -23 °C)$	L !)
		$TiCl_4 + 2 H_2O \longrightarrow TiO_2 + 4 HCl$	(smoke screens for ships in WW II)
Uses:	Low o	high strength construction alloys density ("lightweight"), high temperature is the principle pigment in white paint. It	alloys for aircraft replaced Pb(OH) ₂ •2PbCO ₃ and 2PbSO ₄ •PbO in

that role when many commercial uses of lead were phased out in the 1970s.

<u>Uranium</u>

- **Discovered**: M.H. Klaproth identified it as a component of pitchblende in 1789. It is believed that B. Peligot first isolated uranium metal in 1841.
- **Name**: It was named after the planet *Uranus* by Klaproth because the planet had been discovered shortly before he discovered uranium. Uranus was the god of the heavens in Greek mythology.
- **Occurrence**: It is fairly abundant (more so than tin). Its most important minerals include: pitchblende or uraninite (U_3O_8) and carnotite $(K_2(UO_2)(VO_4)_2 \cdot 3H_2O)$. Principle sources are the U.S., Canada, South Africa, and Australia.

Isolation:

ore
$$\xrightarrow{\Lambda} \xrightarrow{H_2SO_4} UO_2^{2+} \xrightarrow{300 \text{ oC}} UO_3 \xrightarrow{700 \text{ oC}} UO_2$$

 $UO_2 + 4 \text{ HF} \xrightarrow{\Lambda} UF_4 \xrightarrow{700 \text{ oC}} U + 2 \text{ MgF}_2$

Cost for 1 gram, 1 mole: \$5.88, \$281

Natural Isotopes: ²³⁴U (0.0054%) ²³⁵U (0.71%) ²³⁸U (99.28%)

- Physical and
ChemicalRadioactive $(^{234}U, t_{1/2} = 2.5 \times 10^5 \text{ yr})$ Chemical $(^{235}U, t_{1/2} = 7.1 \times 10^8 \text{ yr})$ Properties: $(^{238}U, t_{1/2} = 4.5 \times 10^9 \text{ yr})$
 - Very dense (19.1 g/cm³) Silvery white color Ductile and malleable Pyrophoric when finely divided Soluble in acids Last naturally occurring element Electropositive Tarnishes rapidly in air Oxidation states of +3 to +6 are known with +4 most stable Toxic (beyond its radioactivity)
- **Reactions:** $2 \text{ U} + 3 \text{ H}_2 \xrightarrow{250^{\circ}\text{C}} 2 \text{ UH}_3$ $238\text{U} + 1\text{n} \xrightarrow{239}\text{U} \xrightarrow{-\beta} 239\text{Np} \xrightarrow{-\beta} 239\text{Np} \xrightarrow{-\beta} 239\text{Pu}$ $\text{UCl}_6 + 2 \text{ H}_2\text{O} \xrightarrow{} \text{UO}_2\text{Cl}_2 + 4 \text{ HCl}$

Uses: Electrical power generation fuel (1 lb U ≅ 1500 lb coal)
Used in inertial guidance devices, gyro compasses, counter weights for aircraft control surfaces, as ballast for missile reentry vehicles, and to generate high energy X-rays Photographic toner (U(NO₃)₃)
Uranium salts are used as yellow glass colorants Alloy with titanium is used in armor piercing shells

<u>Vanadium</u>

- **Discovered**: By A.M. del Rio in 1801 and named it *erythronium* but he withdrew his claim after someone else incorrectly suggested that his results were in error. In 1830, N.G. Sefstrom rediscovered the element and gave it its current name.
- **Name**: From *Vanadis*, the Scandinavian goddess of beauty because its compounds come in a variety of colors.
- **Occurrence**: It is moderately abundant and is widely distributed in nature. Common minerals: patronite (VS_4) , vanadinate $((Pb_5(VO_4)_3Cl)_2 = PbCl_2 \cdot 3Pb_3(VO_4)_2)$, carnotite $(K(UO_2)(VO_4) \cdot 3/2H_2O)$. Venezuelan crude oil. Chief exporters: U.S., nations of the former USSR, China, and South Africa.

Isolation: carnotite + NaCl $\xrightarrow{850^{\circ}C}$ NaVO₃ + . . . pH = 2-3 H₂SO₄

 $V \leftarrow \frac{reduction}{V_2O_5} \leftarrow \frac{500^{\circ}C}{C_2}$ a polyvanadate

Cost of 1 gram, 1 mole: \$2.56, \$130

Natural Isotopes: ⁵⁰V (0.24%) ⁵¹V (99.76%)

Physical and Chemical	Shiny, silvery appearance Soft and ductile
Chemical	
Properties:	Highest melting point, boiling point, and enthalpy of atomization of the first-row transition metals
	Last first-row transition metal in which its <i>d</i> -electrons don't enter the inert core and whose group oxidation state $(+5)$ is not highly oxidizing
	Corrosion resistant
	VO ²⁺ is possibly the most stable diatomic ion
	Has stable oxidation states ranging from +5 to -1 with +4 the most stable

Reactions: $V_2O_5 + 6 \text{ OH}^- \longrightarrow 2 \text{ VO}_4^{3^-} + 3 \text{ H}_2\text{O}$ $V_2O_5 + 2 \text{ H}_3\text{O}^+ \longrightarrow 2 \text{ VO}^{2+} + 3 \text{ H}_2\text{O}$ $V + 2 \text{ Cl}_2 \longrightarrow \text{ VCl}_4$ $\text{VCl}_4 + 6 \text{ H}_2\text{O} \longrightarrow \text{ VO}(\text{H}_2\text{O})_5^{2+} + 2 \text{ H}^+ + 4 \text{ Cl}^-$

Uses: Alloy in steel to yield strong, high temperature performance Mordant in dyeing (V_2O_5) V_2O_5 is used as a catalyst in the contact process for the production of H_2SO_4

<u>Zinc</u>

- **Discovered:** First isolated by the 13th century in India. Early brass (*ca.* 1400 B.C.) was made with out isolating the zinc. Rediscovered in Europe by Marggraf in 1746.
- **Name:** The origin of the name is not certain but it appears to be derived from the German word *Zinke* meaning "spike" or "tooth" referring to the shape of the metal when it crystallizes.
- **Occurrence:** It is relatively non-abundant. It's major minerals include zinc blende (sphalerite, ZnS), calamine (silicate), and smithsonite (ZnCO₃). Large deposits are found in Canada, the USA, and Australia.

Isolation: Most Zn is derived from ZnS ore. The method is not important.

Natural Isotopes: ⁶⁴Zn (48.9%) ⁶⁶Zn (27.8%) ⁶⁷Zn (4.1%) ⁶⁸Zn (18.6%)

Cost for 1 gram, 1 mole: \$0.04, \$2.35

Physical and	Low melting and boiling points	
Chemical	Silvery solid with a bluish tint when freshly made	
Properties: Brittle at room temperature		
	Only chemically important oxidation state is +2	
	Alloys with a variety of other metals	
	Chemically similar to the alkaline earth metals	

Reactions: $Zn + 2 H^+ \longrightarrow Zn^{2+} + H_2$

 $Zn + 2 OH^{-} \longrightarrow ZnO_{2}^{2^{-}} + H_{2}$

 Uses: Anti-corrosion coating (galvanizing) Carbon-zinc batteries Brass (alloy with copper) ZnO has a wide variety of uses (incl. paints, cosmetics, plastics, textiles and pharmaceuticals)